

Fixed **Plant Solutions**



Bend·tech.
ENGINEERED TO DRIVE EFFICIENCY



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We offer a full consulting, 3D scanning and engineering service

Projects and the associated challenges often require custom solutions, we take pride in our CDEC system. Consultation, Design, Engineering and Construction is our holistic approach to solution development making maintenance on-site safe, efficient and easy.

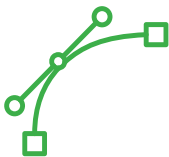
CDEC Process



Consultation We come to you and visit your site to get a hands-on feel for your project. The aim of our consultation is to listen to and understand your requirements. If the project requires it, our 3D scanning capabilities will streamline measurement and data capture. This approach allows us to develop and discuss with you on-site, possible solutions to your problem, and the benefits we can offer.



Design After the consultation we go back to our design team to begin the development of your custom solution. Our team produce designs in CAD Design complete with all drafting documentation ensuring an advanced manufacturing process. Our process allows and encourages you to be involved in the design stage and collaborate with our highly skilled team.



Engineering Once the design is approved, we begin the development and engineering process. This ensures that the right material is used for your project to guarantee structural and functional integrity. We provide full certification that includes WLL, load ratings, integrity reports as well as certificate plates and identifications. We design and engineer all our solutions to ensure full compliance with Australian standards.



Construction Finally, once the project is ready and certified for construction, we manufacture your solution. We test, machine, fabricate and surface treat as well as trial fit your custom project. We only manufacture high quality products that provide long lasting, safe and efficient solutions.



Our long-standing relationships, expertise and dynamic team of solutions engineers has enabled us to provide certified efficiencies across a range of fixed plant scenarios. We understand that fixed plant maintenance requires safety, speed, accuracy and reliable execution to achieve operational efficiency. This has led us to develop a range of solutions designed and engineered to satisfy these very requirements.

The ability to 3D scan, process, design, engineer and fabricate means we can solve your on-site problems. Ensuring certification and compliance is at the forefront of every product or service and understanding that some situations require customisation; we are trusted partners in safety, efficiency and productivity.

Fixed Plant Design, Engineering and Fabrication



Although we have a comprehensive range of standard products which we have developed over an extended period of partnerships between planning, site personnel, management and ourselves. Most of these solutions started out as a specific problem which required us to develop a solution that enabled the actions required for operational efficiency.

Our approach means your problems are in the hands of those that solve them.

Comfort

We take ownership of our role in operational efficiency with a system that provides a holistic solution.

Certainty

Being available, mobile and equipped to provide on-site consultations and scanning to ensure drawings, scopes of works and solutions are correct is invaluable.

Control

Design and engineering capabilities are crucial to providing certified and compliant solutions. We enable control over the situation.

Motion

Enabling processes and production to continue on-time is a crucial. We provide reliable, consistent pathways towards this goal.

Impact

Solutions that are executed on-time consistently leaves an impact on the bottom line. Productivity receives a boost which is compounded by the benefits of the efficient use of resources which are freed up due to efficient solution development.

If you have a problem on-site, get in contact with the team and we will provide you with the certified salutation that you need.

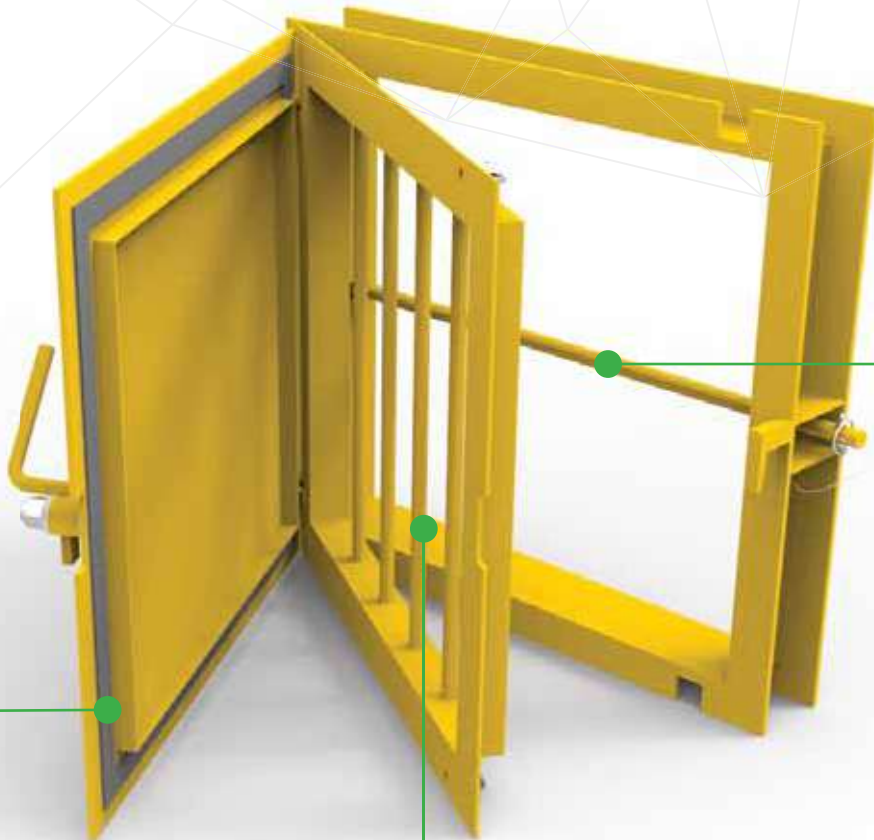
“ Our team partners with each other internally so we can partner with you and your success. ”

Access and Inspection Doors



The three-level safety system for chute doors

A three-level safety access system protects plant operators and ensures production continues. This system consists of three components: the outer door, the second door and a cross bar protection system on the inside of the doors to prevent the door from being opened without a specific tool.



1st level of safety

The inside of the outer door is fitted with a rubber seal to reduce noise, vibration and dust from escaping the chute. When an operator opens this outer door, the operator is able to view the internal mechanisms of the chute but cannot access the chute due to the second door.

2nd level of safety

The second door is similar to a jail bar door which gives operators the ability to view the areas of hazard or concern without allowing them the ability to access the chute. A fixed bolt system included for additional protection and to prevent the door from being opened without a tool. The operator could now perform routine inspection or maintenance tasks without the risk associated with having free access to the chute when no second door is fitted.

3rd level of safety

The third level of protection is a cross bar protection system on the inside of the doors, to prevent any personnel accessing the chute. This final failsafe mechanism is the last line of a very good defence against workplace accidents involving chute doors.

Access and Inspection Doors



Part No. 5000045

Jail Bar Door 450mm x 450mm

Construction: Heavy duty steel

Finish: Painted Y14 Golden Yellow

Available off-the-shelf

Length: 150mm

Height: 450mm

Width: 450mm



Part No. 5000040

Jail Bar Door 600mm x 600mm

Construction: Heavy duty steel

Finish: Painted Y14 Golden Yellow

Available off-the-shelf

Length: 150mm

Height: 600mm

Width: 600mm

Access and Inspection Doors



Part No. 5000108

Jail Bar Double Door Square 750mm x 750mm

Construction: Heavy duty steel

Finish: Painted Y14 Golden Yellow

Available off-the-shelf

Length: 120mm

Height: 750mm

Width: 750mm



Part No. 5000107

Jail Bar Double Door Top 1000mm x 450mm

Construction: Heavy duty steel

Finish: Painted Y14 Golden Yellow

Available off-the-shelf

Length: 150mm

Height: 1000mm

Width: 450mm



Part No. 5000109

Jail Bar Door 1200mm x 600mm

Construction: Heavy duty steel

Finish: Painted Y14 Golden Yellow

Available off-the-shelf

Length: 150mm

Height: 1200mm

Width: 600mm



Part No. 5000114

Jail Bar Double Door 1000mm x 750mm

Construction: Heavy duty steel

Finish: Painted Y14 Golden Yellow

Available off-the-shelf

Length: 120mm

Height: 1000mm

Width: 750mm

Access and Inspection Doors



We also have a custom door service which can incorporate the features shown in the below range. If you have a custom access and inspection point or special construction and performance requirements we can design, engineer and fabricate a door to suit.

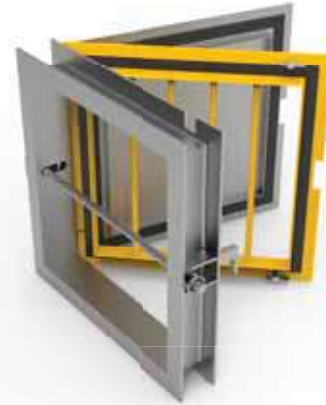


Part No. 5001844

Mesh Machine Guarding Door

Construction: Heavy duty steel
Finish: Painted Y14 Golden Yellow
Available off-the-shelf

Length: N/A
Height: 950mm
Width: 600mm



Part No. 5000181

Jail Bar Door – Galvanised 600mm x 600mm

Construction: Heavy duty steel
Finish: Y14 Golden Yellow and Galvanised Door
Available off-the-shelf

Length: N/A **Height:** 600mm
Width: 600mm



Part No. 5501553

Armour Door – High Impact & Abrasion Door

Construction: Heavy duty steel
Finish: Painted Y14 Golden Yellow
Available off-the-shelf

“ We can design, engineer and fabricate doors for any access and inspection point ”

Scaffold Replacement Platforms



We have a range of certified and Australian Standard compliant access and scaffold replacement solutions developed for specific scenarios on-site. Our experience developing solutions, coupled with the ability to 3D scan, design, engineer and construct access solutions means we can customise an access or scaffold replacement platform for your exact requirements.

Fixed Platforms

Crusher Access Platform – Belt Feeder

Construction: Heavy duty aluminium

Forklift Slots: ❌

- Self closing gate
- Step style ladder access
- Counterweighted to provide a safe overhang
- 2.3m clearance
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5501476

Crusher Access Platform

Construction: Heavy duty aluminium

Forklift Slots: ❌

- Self closing gate
- Step type ladder access
- Counterweighted to provide a safe overhang
- 3m clearance
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5501477



Fixed Platforms

Fixed Plant Platforms



Crusher Bowl Access Platform

Construction: Heavy duty aluminium

Forklift Slots:

- Jacking stands for stability
- Stair access up to top of crusher externally
- Overhang self-closing gate for safety
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



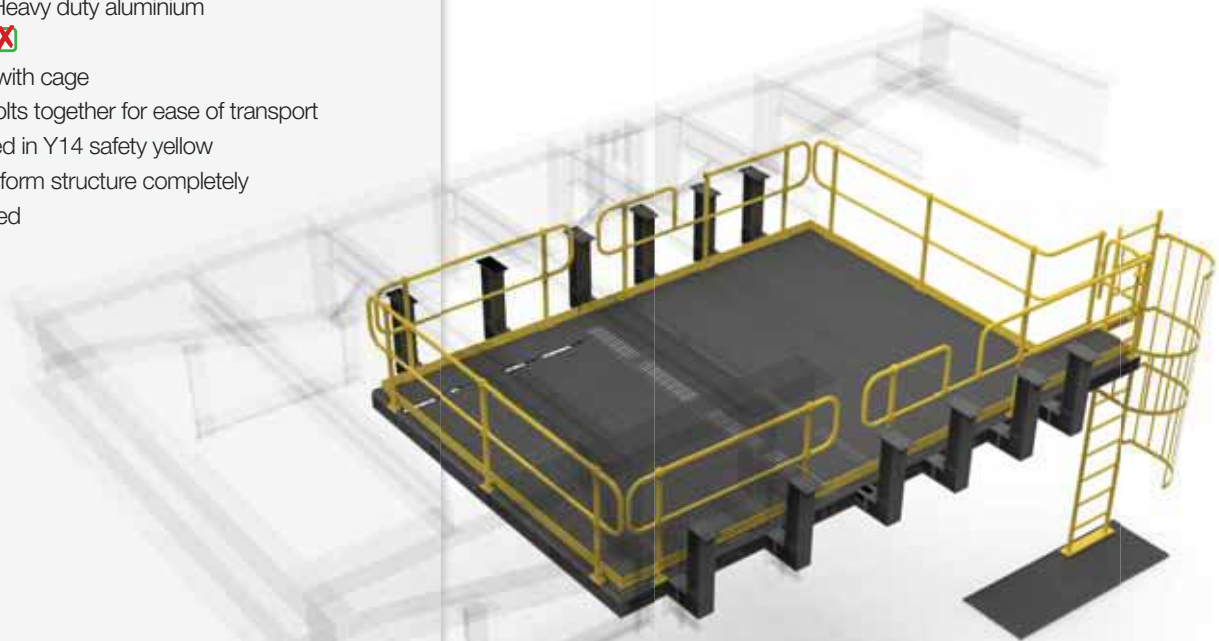
Part No. 5501474

Crushing Maintenance Floor Platform

Construction: Heavy duty aluminium

Forklift Slots:

- Ladder access with cage
- Full assembly bolts together for ease of transport
- Handrails finished in Y14 safety yellow
- Grating and platform structure completely
hot dip galvanised



Part No. 5501944

Fixed Plant Platforms



Stell Ball Mill Platform

Construction: Heavy duty aluminium

Forklift Slots:

- Jacking stands for stability
- Stairway with resting platforms
- Lifting lugs for lifting into place during shutdowns



Part No. 5501779

Chute Access Platform

Construction: Heavy duty aluminium

Forklift Slots:

- TIG welded
- Double self-closing doors
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5501630

Fixed Plant Platforms



Crusher Bowl Access Platform

Construction: Heavy duty aluminium

Forklift Slots:

- Large industrial castors and levelling jacks
- Non-slip stairway and work area
- Self-closing gates
- Safety handrails
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. TBA

Stacker Maintenance Platform and Cradle

Construction: Heavy duty aluminium

Forklift Slots:

- Cyclone tie downs
- Dual parallel stairways
- Self-closing doors at top of deck
- Permanent structure – bolted down to concrete blocks
- Safety handrails bolt to structure



Part No. 5501944

Fixed Plant Platforms



Walkway Shedder

Construction: Heavy duty aluminium

Forklift Slots:

- Cyclone Rated to Region "C"
- Fully Modular design and flat packed for transport
- Can be moved around site very easily to where ever is required
- Concrete blocks supplied with forklift slots and lifting points



Part No. 5501269

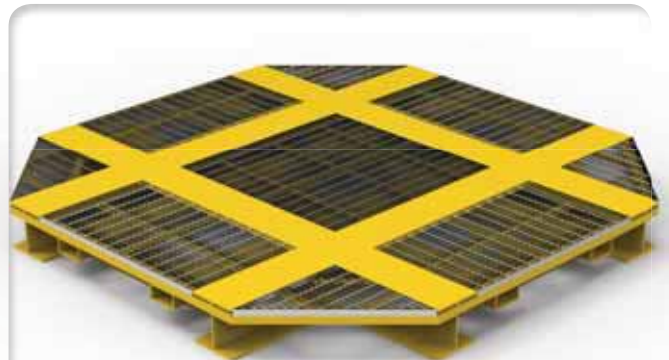


Part No. 5002001

Reclaimer Curtain Access Platform

Construction: Heavy duty steel

- Self-closing gate
- Wheels for ease of manoeuvrability on site
- Safety handrails
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5501397

Crusher Bowl and Cone Support Platform

Construction: Heavy duty steel

Forklift Slots:

- Ventilation holes in base
- Removable aluminium grating in centre
- Steel grating fixed, all sides

Fixed Plant Platforms

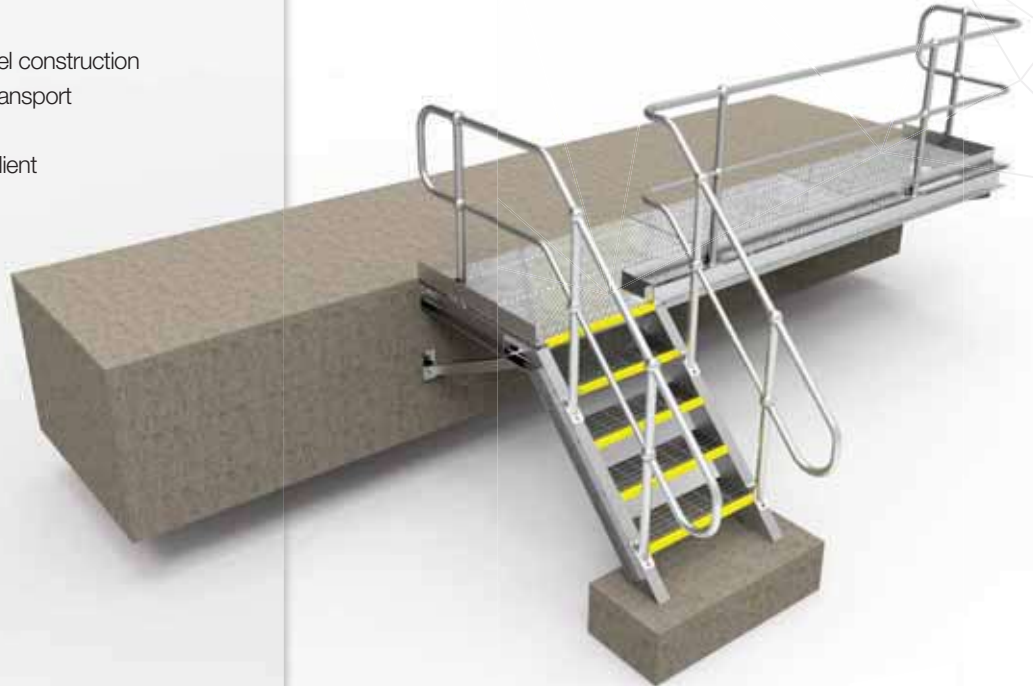


Custom Hand Railing and Platforms

Construction: Heavy duty

Forklift Slots: ❌

- Steel, aluminium or stainless steel construction
- Modular style build for ease of transport and installation
- Detailed drawings available for client



Part No. 5501269



Part No. 5414051

Permanent Access Stairs

Construction: Heavy duty steel

- Extended height handrails
- Complete safety when working in hard to reach areas

“ Certified and compliant scaffold elimination and access platforms ”

Conveyor Platforms



Belt Splicing Walkway

Construction: Heavy duty aluminium

Forklift Slots:

- Modular design and build to ensure ease of use and installation
- Non-slip stairways and grating
- Removable handrails



Part No. 5414115

Reclaimer Bearing Access Platform

Construction: Heavy duty aluminium

Forklift Slots:

- Non-slip grating and work area
- Large industrial castors and levelling jacks
- Removable handrails for ease of access to work area when required
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5414116

Conveyor Platforms



Lower Conveyor Access Platform

Construction: Heavy duty aluminium

Forklift Slots:

- Weather resistant
- Safety liner



Part No. 5414115



 Certified / Compliant
with AUS Standards

General Platforms

General Purpose Platforms



Access Platform 1200mm

Construction: Heavy duty aluminium

Forklift Slots:

- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Non-slip stairway and work area
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5412174



Part No. 5401235

Access Platform 1400mm

Construction: Heavy duty aluminium

Forklift Slots:

- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Non-slip stairway and work area
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron Centred Wheel



Part No. 5401183

Access Platform 1600mm

Construction: Heavy duty aluminium

Forklift Slots:

- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Non-slip stairway and work area
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron Centred Wheel

General Purpose Platforms



Access Platform 1900mm

Construction: Heavy duty aluminium

Forklift Slots:

- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Non-slip stairway and work area
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5412036



Part No. 5414025

Access Platform 1850mm

Construction: Heavy duty aluminium

Forklift Slots:

- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Non-slip stairway and work area
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron Centred Wheel



Part No. 5414112

Access Platform 1700mm

Construction: Heavy duty aluminium

Forklift Slots:

- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Non-slip stairway and work area
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron Centred Wheel

General Purpose Platforms



Access Platform 2200mm

Construction: Heavy duty aluminium

Forklift Slots:

- Non-slip stairway and work area
- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron Centred Wheel



Part No. 5412038

Access Platform 2500mm

Construction: Heavy duty aluminium

Forklift Slots:

- Non-slip stairway and work area
- Self-levelling jacks
- Self-closing gate
- Safety handrails
- Heavy Industrial Series Castor
200mm Polyurethane Tyred Cast Iron
Centred Wheel



Part No. 5401237



Conveyor

Product Range

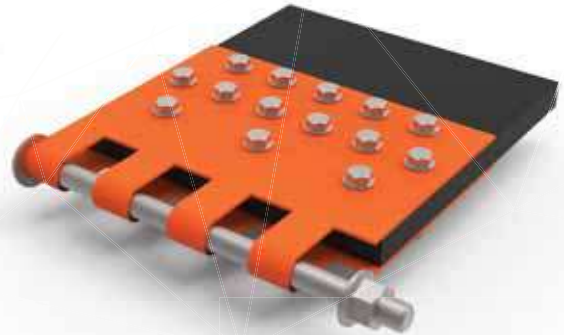
Conveyor Products



Our range of certified conveyor products, parts and solutions is aimed at delivering your site or plant with maintenance solutions that transform safety and streamline processes.

We stock certain parts such as conveyor puller plates and bull noses on the shelf ready for immediate despatch.

We also have a range of spreader bars, racks, support frames and ladders which can be fabricated to your requirements.



Part No. 5501199

Conveyor Belt Puller Clamp with Kit – 3 Tonne

Construction: Heavy duty steel

- Fully certified to 3 tonne safe working load

Includes:

- 1x Belt clamp Plate
- Pin Assembly
- Countersunk bolts, washers and nuts



Part No. 5000227

Conveyor Belt Puller Clamp Kit – 6 Tonne

Construction: Heavy duty steel

- Fully certified to 6 tonne safe working load

Includes:

- 1x Belt clamp Plate
- Pin Assembly
- Countersunk bolts, washers and nuts



Part No. 5300037

Conveyor Belt Puller Clamp Kit – 9 Tonne

Construction: Heavy duty steel

- Fully certified to 9 tonne safe working load

Includes:

- 1x Belt clamp Plate
- Pin Assembly
- Countersunk bolts, washers and nuts



Part No. 5000228

Conveyor Belt Puller Plate Bull Nose – 9 Tonne

Construction: Heavy duty steel

- Fully certified to 9 tonne safe working load

Includes:

- 1x Bull-nose plate with pin
- Pin Assembly



Part No. 5501198

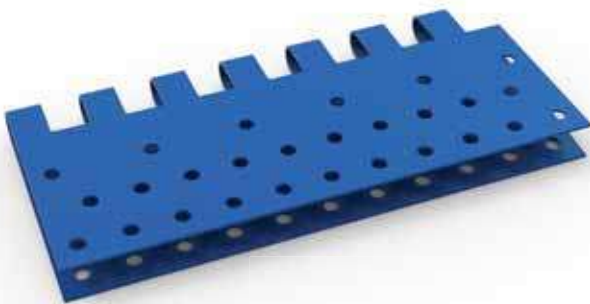
Conveyor Clamp Assembly Bull Nose Puller Plate – 9 Tonne

Construction: Heavy duty steel

- Fully certified to 9 tonne safe working load

Includes:

- 1x Bull-nose plate with pin
- Pin Assembly



Part No. 5000196

Conveyor Belt Puller Plates – 6 Tonne

Construction: Heavy duty steel

- Fully certified to 6 tonne safe working load
- Custom sizes available on request

“ Our range of
puller plates
are stocked
for immediate
despatch ”

Conveyor Products



Part No. TBA

Conveyor Belt Lifter – Hydraulic

Construction: Aluminium

- Hydraulic hand pump for ease of use in the field
- Can also be supplied with electric hydraulic pump
- Various designs available for different belt widths and angles
- Designed and Engineered to Australian Standards



Part No. TBA

Conveyor Belt Lifter Spreader Bar

Construction: Heavy duty steel

- Designed for lifting conveyor belts
- Rollers included for ease of lifting
- Designed and Engineered to Australian standards
- Various sizes and SWL available



Part No. 5000235

Aluminium Belt Lifting Spreader Bar 1500MM

Construction: Heavy duty steel

- Heavy duty T6 aluminium construction
- Engineered tough
- Certified and compliant with Australian Standards
- SWL 1 TONNE
- Lightweight
- Powder coated Y14 safety yellow



Part No. 5000234

Aluminium Belt Lifting Spreader Bar 1800MM

Construction: Heavy duty steel

- Heavy duty T6 aluminium construction
- Engineered tough
- Certified and compliant with Australian Standards
- SWL 1 TONNE
- Lightweight
- Powder coated Y14 safety yellow

Conveyor Products



Part No. 5000223

Conveyor Idler Storage and Lifting Rack

Construction: Heavy duty steel

- Fold over locking shroud
- Lifting points and forklift slots for transportation
- We are able to accommodate up to 24 idlers of different sizes and weights.



Part No. 5000217

Conveyor Idler Storage and Transport Pallet

Construction: Heavy duty steel

- Crane lifting eyes for easy of transport
- Forklift friendly
- Fully engineered and certified
- Able to accommodate up to 20 different idlers of various diameters and lengths



Part No. 5501031

Conveyor Access Ladder

Construction: Aluminium

- Non-slip stairway
- Fixed Plant placement
- 7 step stairway
- Safety handrails

“ Standard and custom certified conveyor maintenance solutions ”

Wear Products



Chutes, hoppers and associated areas of the plant need constant maintenance due to high production volumes and performance. We can scope and provide the wear products and solutions you need to maximise the life of your assets and keep production moving.



Part No. 5001702

Chocky Bar CB50N

Construction: Heavy duty steel

Length: 240mm

Height: 20mm

Width: 50mm



Part No. 5001704

Chocky Bar CB65N

Construction: Heavy duty steel

Length: 240mm

Height: 20mm

Width: 65mm



Part No. 5001708

Chocky Bar CB100N

Construction: Heavy duty steel

Length: 240mm

Height: 20mm

Width: 100mm



Part No. 5001710

Chocky Bar CB130N

Construction: Heavy duty steel

Length: 240mm

Height: 20mm

Width: 130mm



Workshop Equipment

Benches and Cutting Tables



We have a range of storage, cutting and work benches designed and engineered to make your site and plant maintenance and operation as efficient as possible. Our standard range of solutions we have developed will satisfy many applications however, if you require something bespoke, we can customise any of our products for your situation.



Part No. 5500766

2 Tonne Workbench 900mm (h)

Construction: Heavy duty steel

- Heavy duty mine spec construction
- Fully certified to 2 Tonne SWL

Length: N/A
Height: 900mm
Width: N/A



Part No. 5001812

Workshop Whiteboard Bench

Construction: Heavy duty steel

- Heavy duty mine spec construction
- Heavy duty castors for workshop mobility
- Can be used for shutdowns or planned maintenance

Length: 1480mm
Height: 2000mm
Width: 700mm



Part No. 5501032

Mobile Flame Cutting Table

Construction: Heavy duty steel

- Engineered and Certified to SWL 1 Tonne
- Easy to empty slag bin and safer slag collection
- Replaceable support bars
- Heavy duty lockable wheels
- Built tough for mining workshops

Length: 1200mm **Height:** 1000mm
Width: 1200mm



Part No. 5501163

Heavy Duty Plate Cutting Table

Construction: Heavy duty steel

- Engineered and Certified to SWL 3 Tonne
- Easy to empty slag bin and safer slag collection
- Replaceable support bars
- Heavy duty lockable wheels
- Built tough for mining workshops

Length: 2830mm **Height:** 1000mm
Width: 1854mm

Workshop Equipment



Our range of steel and storage racks, trestles and work stands ensure you are safe and efficient on-site. All of our fixed plant workshop solutions are certified and compliant with Australian Standards and provide your maintenance teams with the equipment they need.



Part No. 5502035

750KG Aluminium Trestle 1200MM (L) x 900MM (H)

Construction: Heavy duty aluminium

- WLL of 750 Kg
- 15.5Kg tare weight
- Corrosion resistant

Length: 1200mm

Height: 900mm

Width: 723mm



Part No. 5501966

750KG Aluminium Trestle 1500MM (L) x 900MM (H)

Construction: Heavy duty aluminium

- WLL of 750 Kg
- 17.5Kg tare weight
- Corrosion resistant

Length: 1500mm

Height: 900mm

Width: 723mm



Part No. 5001747

2 Tonne Trestle Stand 1000MM (L) x 900MM (H)

Construction: Heavy duty steel

- Replaceable top section
- Fully engineered and certified
- Heavy duty steel construction
- Stocked off-the-shelf, available for immediate delivery

Length: 1000mm

Height: 900mm

Width: 660mm



Part No. 5001805

5 Tonne Trestle Stand 1000MM (L) x 900MM (H)

Construction: Heavy duty steel

- Replaceable top section
- Fully engineered and certified
- Heavy duty steel construction
- Stocked off-the-shelf, available for immediate delivery

Length: 1000mm

Height: 900mm

Width: 600mm

Workshop Equipment



Part No. 5001760

5 Tonne Trestle Stand 2400MM (L) x 900MM (H)

Construction: Heavy duty steel

- Replaceable top section
- Fully engineered and certified
- Heavy duty steel construction
- Stocked off-the-shelf, available for immediate delivery

Length: 2400mm

Height: 900mm

Width: 656mm



Part No. 5001813

10 Tonne Trestle Stand 2400MM (L) x 650MM (H)

Construction: Heavy duty steel

- Replaceable top section
- Fully engineered and certified
- Heavy duty steel construction
- Stocked off-the-shelf, available for immediate delivery

Length: 1000mm

Height: 650mm

Width: 515mm

Workshop Equipment



Free Standing Steel Storage Rack

Construction: Heavy duty steel

- SWL 4.8 Tonne Capacity or 400kg per shelf
- 12 shelves (6 either side)
- Lifting eyes for ease of transport
- Forklift friendly for loading your product
- Fully engineered and certified

WLL: 400kg per shelf

Height: 2250mm

Width: N/A

Length: 6000mm



Part No. 5412036

Horizontal Steel Plate Storage Rack

Construction: Heavy duty steel

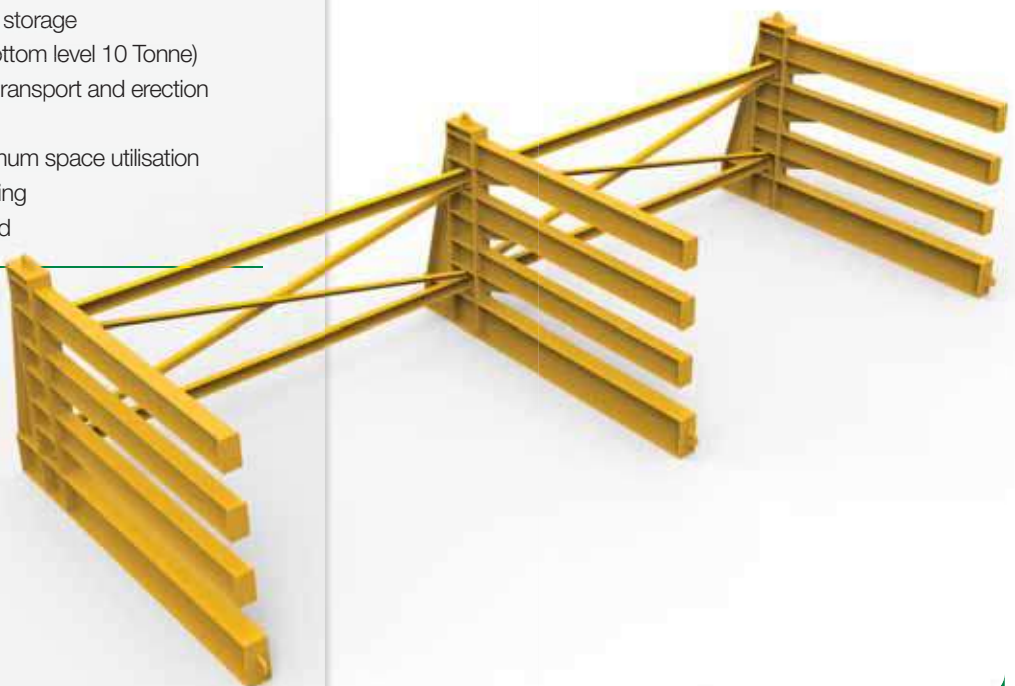
- 4 shelves for optimum plate storage
- SWL 6.5 Tonne per level (bottom level 10 Tonne)
- Modular design for ease of transport and erection on site
- Cantilevered to ensure optimum space utilisation
- Forklift friendly for plate loading
- Fully engineered and certified

WLL: 6.5 Tonne per shelf

Height: 2004mm

Width: 3329mm

Length: 8000mm



Part No. 5000220

Workshop Equipment



General Purpose Steel Racks

Construction: Heavy duty steel

- SWL 3 Tonne per shelf
- Lifting eyes for ease of transport
- Forklift friendly
- Modular construction for ease of transport and erection on site
- Cantilevered to ensure optimum space utilisation
- Fully engineered and certified
- Available in 9 metre, 7.5 metre and 6 metre configurations

Available in three configurations:

6m – 5000222

7.5m – 5000221

9m – 5000219



General Purpose Steel Rack – Small

Construction: Heavy duty steel

- 8 shelves (4 either side)
- Lifting eyes for ease of transport
- Modular construction for ease of transport and erection on site
- Cantilevered to ensure optimum space utilisation
- Fully Engineered and certified

WLL: N/A

Height: 2144mm

Width: 1852mm

Length: 2500mm



Part No. 5501168

Workshop Equipment



Electrical Cable Racking

Construction: Heavy duty steel

- Certified and compliant with Australian Standards
- Finished in Y14 safety yellow
- 600kg WLL Bottom Horizontal Bar
- 300kg WLL Top Horizontal Bar
- Fitted with forklift pockets for easy mobility



Part No. 5502253



PERTH 08 9459 8600
SYDNEY 02 9764 6607
BRISBANE 07 3117 3780

KALGOORLIE 08 9021 8300
NEWMAN 08 9175 1164
MOUNT ISA 07 4743 6458

sales@bendtechgroup.com.au
www.bendtechgroup.com.au